

# Gib Head Keys:

Machine keys which serve as a stop mechanism on a rotating shaft

## Gib Head Keys

Our stocked range of gib head keys are available in metric and inch sizes and manufactured from key steel. They are a tapered key with a head at the larger end of the key which serves as a stop mechanism on a rotating shaft. We also have capabilities to produce keys to order in stainless steel A2 and A4.

The head of a gib head key also makes for easier removal during disassembly, plus the key has a 1:100 taper to firmly engage the shaft to the hub. Machine keys are mainly used in areas where frequent removal of the key is necessary, such as agricultural equipment to hold gears and pulleys secure to a rotating shaft.

**DIN 6887 / ISO 2492 (Metric):**  
Length 'L' As Required

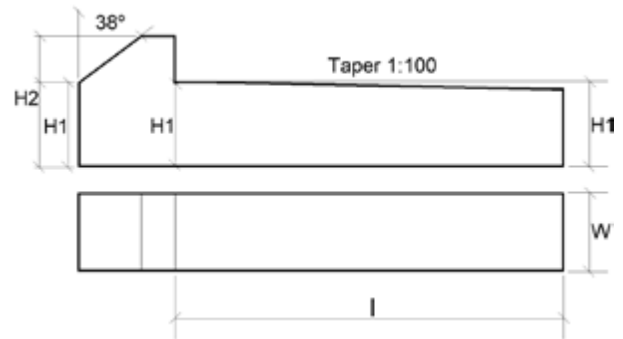
Width 'W'	Height 'H'
4mm	4mm
5mm	5mm
6mm	6mm
8mm	7mm
10mm	8mm
12mm	8mm
14mm	9mm
16mm	10mm
18mm	11mm
20mm	12mm
22mm	14mm
25mm	14mm
28mm	16mm
32mm	18mm
36mm	20mm
40mm	22mm
45mm	25mm
50mm	28mm

- Taper: 1-in-100
- Width 'W': Tolerance h9
- Height 'H': Measured At Top Of Taper
- Length 'L': Measured From Tapered End To Under Head

**BS 46 Part 1 (Imperial):**  
Length 'L' As Required

Width 'W'	Height 'H'
1/8"	1/8"
3/16"	3/16"
1/4"	3/16"
1/4"	1/4"
5/16"	1/4"
5/16"	5/16"
3/8"	1/4"
3/8"	5/16"
3/8"	3/8"
7/16"	5/16"
7/16"	7/16"
1/2"	5/16"
1/2"	1/2"
5/8"	5/8"
3/4"	3/4"
7/8"	7/8"
1"	1"
1 1/4"	1 1/4"
1 1/2"	1 1/2"

- Taper: 1-in-100
- Width 'W'
- Tolerance up to 5/8" = +0.002" / -0.000"
- Tolerance 3/4" - 7/8" = +0.003" / -0.000"
- Tolerance 1 - 1 1/4" = +0.004" / -0.000"
- Tolerance Over 1 3/8" = +0.005" / 0.000"
- Height 'H': Measured At Top Of Taper
- Length 'L': Overall Length



Materials:

- Key Steel
- Stainless Steel A2
- Stainless Steel A4

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