

PARALLEL KEYS



Parallel keys are stocked in C45k key steel having a minimum tensile strength of 60Kg/mm and stainless steel grade A4.

Our stock range is to DIN 6885A (2 round ends) and is made to minus tolerances (h9 on width and h11 on height). See page 35 for tolerance tables. Inch sizes are stocked in BS 46 Type A (2 round ends) and are made to tolerances of +0.002" on both width and height.

Square ended keys or keys with one round end and one square end are also available and are identified as follows:-

- | | |
|---|-----------------------------|
| DIN 6885A / ISO 2491A / BS 46 Type A | Round Ended |
| DIN 6885B / ISO 2491B / BS 46 Type B | Square Ended |
| DIN 6885AB / ISO 2491AB / BS 46 Type C | One Round, One Square Ended |

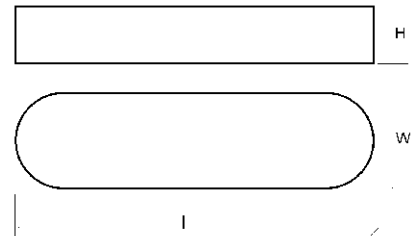
TO SPECIFY

State the standard and type, width, height, length and material

Eg DIN 6885A 10 x 8 x 30 C45k

SIZE RANGE – PARALLEL KEYS *

Parallel Keys, Width 'W' DIN 6885 (Metric)	2	3	4	5	6	8	10	12	14	16	18	20	22	25	28	32	36	40	45
Height 'H'	2	3	4	5	6	7	8	8	9	10	11	12	14	14	16	18	20	22	25
Length	6																		
8	10																		
12	14																		
15	16																		
18	20																		
22	25																		
28	30																		
32	35																		
40	45																		
50	55																		
60	65																		
70	75																		
80	85																		
90	95																		
100	110																		
120	130																		
140	150																		
160	170																		
180																			



Parallel Keys, Width 'W' BS 46 (Imperial)	1/8	5/32	3/16	1/4	5/16	3/8	7/16	1/2
Height 'H'	1/8	5/32	3/16	1/4	5/16	3/8	7/16	1/2
Length	1/4							
5/16	3/8							
1/2	9/16							
5/8	3/4							
7/8	1							
1 1/8	1 1/4							
1 3/8	1 1/2							
1 3/4	2							
2 1/4	2 1/2							
3	3 1/4							
3 1/2	3 3/4							
4								

* WE MAY BE ABLE TO QUOTE FOR OTHER SIZES NOT SHOWN ABOVE